



# tesa<sup>®</sup> 63615

## Product Information



1500 µm double sided PE foam tape (1.5mm thick)

## Product Description

tesa<sup>®</sup> 63615 is a double sided PE foam tape for lightweight mounting applications. It consists of a highly conformable PE foam backing and a tackified acrylic adhesive.

Product benefits:

- Thick foam backing with excellent gap filling properties
- High ultimate adhesion level for a reliable bonding performance
- Soft, conformable foam adapting to structured surfaces
- Fully outdoor suitable: UV, water and ageing resistant
- Suitable for manual and automatic application processes

## Application Fields

- Mounting of decorative trims and profiles
- Bumper rails on commercial freezers
- General mounting applications

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

## Product Construction

- |                    |                   |                   |             |
|--------------------|-------------------|-------------------|-------------|
| • Backing          | PE foam           | • Total thickness | 1500 µm     |
| • Type of adhesive | tackified acrylic | • Color           | black/white |

## Properties/Performance Values

- |                                   |           |                                     |       |
|-----------------------------------|-----------|-------------------------------------|-------|
| • Elongation at break             | 190 %     | • Static shear resistance at 40°C   | good  |
| • Tensile strength                | 12 N/cm   | • Tack                              | good  |
| • Ageing resistance (UV)          | very good | • Temperature resistance long term  | 80 °C |
| • Static shear resistance at 23°C | good      | • Temperature resistance short term | 80 °C |



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## Product Information

### Adhesion to Values

• ABS (initial)	8 N/cm	• PET (after 14 days)	12 N/cm
• ABS (after 14 days)	12 N/cm	• PP (initial)	0.9 N/cm
• Aluminium (initial)	8 N/cm	• PP (after 14 days)	1.5 N/cm
• Aluminium (after 14 days)	12 N/cm	• PS (initial)	8 N/cm
• PC (initial)	8 N/cm	• PS (after 14 days)	12 N/cm
• PC (after 14 days)	12 N/cm	• PVC (initial)	6 N/cm
• PE (initial)	0.9 N/cm	• PVC (after 14 days)	12 N/cm
• PE (after 14 days)	1.5 N/cm	• Steel (initial)	12 N/cm
• PET (initial)	8 N/cm	• Steel (after 14 days)	12 N/cm

### Additional Information

Liner variants:

- PV20 brown glassine paper /blue tesa logo
- PV50 transparent PP film
- PV15 blue PE film

Peel Adhesion:

- immediate: foam splitting on Steel
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PET, PVC

### Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit <http://l.tesa.com/?ip=63615>