



tesa® 66007 low VOC



Product Information

75µm reinforced water-based acrylic adhesive layer with PET scrim for mounting in automotive interiors

Product Description

tesa® 66007 is a conformable transparent adhesive layer of water based acrylic reinforced with a PET scrim mesh.

Features:

- *very low total VOC values and no critical substances detectable
- *high initial tack and peel adhesion
- *high conformable design following 3D shapes
- *provides excellent conformability and stability
- *provides excellent initial adhesion to a wide variety of interior substrates
- *suitable for the bonding to nonpolar plastics, foams, felts and fabrics
- *the scrim provides a reinforcement of flexible substrates for improving converting efficiency and handling

Application Fields

Mounting of plastics as well LSE plastics

- *with difficult wet-out
- *permanent low load

Lamination or mounting of critical, soft, light and smooth surfaces / sheets

- *immediate and secure bending around the edge

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|---------------------|------------------|-----------------|
| • Backing | none | • Color | transparent |
| • Type of adhesive | water-based acrylic | • Color of liner | brown/blue logo |
| • Type of liner | glassine | | |

Properties/Performance Values

- | | | | |
|-------------------------------|-----------|-------------------------------|--------|
| • Low VOC | very good | • Temperature resistance max. | 170 °C |
| • Suitable for rough surfaces | very good | • Temperature resistance min. | -40 °C |
| • Tack | very good | | |



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Product Information

Adhesion to Values

• ABS (initial)	11 N/cm	• PP (initial)	4.5 N/cm
• ABS (after 3 days)	12.2 N/cm	• PP (after 3 days)	11 N/cm
• PC (initial)	11.2 N/cm	• PS (initial)	9.4 N/cm
• PC (after 3 days)	11.4 N/cm	• PVC (initial)	8.8 N/cm
• PE (initial)	4 N/cm	• Steel (initial)	9.7 N/cm
• PET (initial)	10.1 N/cm	• Steel (after 3 days)	12.3 N/cm
• PET (after 3 days)	11 N/cm		

Storage Conditions

Storage Conditions

23°C, 50% RH, stored in original box

Additional Information

Is designed to fulfill the low VOC (Volatile Organic Compounds) automotive requirements set forth by the Japanese Ministry of Health, Labor and Welfare (MHLW) and the Japanese Automobile Manufacturers Association (JAMA) limit of concentrations of 13 toxic chemistries. Acc. Toyota TSK0508G our assortment is conform Japanese automotive requirements

Adhesion vaules to:

PVC

PP

ABS

PC

PET

PS

PE

Are not part of the product specification

PV20 brown glassine liner / blue tesa logo

other liner version possible - on request



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Product Information

Disclaimer

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