

tesa® 62932

Product Information



Double-sided PE foam tape for constructive mounting

Product Description

tesa® 62932 foam tape offers an excellent long term adhesive performance for demanding constructive applications where there is a small design gap.

tesa® 62932 offers the following benefits:

- Thin foam backing allows to implement a small design gap
- · High immediate bonding strength for fast and reliable assembly even at low pressure
- · Conformable foam backing compensates for design tolerances or uneven surfaces
- High ultimate adhesive strength for secure bonding performance
- · Very good humidity resistance
- · Shock absorption during transport and in daily use

Product Features

- Thin foam backing for a small design gap
- · Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- · Fully outdoor suitable: UV, water and ageing resistant
- High immediate bonding strength even at low bonding pressure
- · Very good cold shock absorbtion

Application Fields

- Decorative aluminium cover screens on brown goods
- · Doorhandles in kitchen furniture
- · Moulded decorative profiles for refrigerators or freezers
- Glass and mirror panels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing material	PE foam	•	Total thickness	500 μm
•	Type of adhesive	tackified acrylic	•	Colour	black/white



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Properties/Performance Values

•	Elongation at break	270 %	•	Static shear resistance at 23°C	good
•	Tensile strength	8 N/cm	•	Static shear resistance at 40°C	good
•	Ageing resistance (UV)	good	•	Tack	good
•	Chemical resistance	good	•	Temperature resistance long	80 °C
•	Humidity resistance	very good		term duration	
•	Softener resistance	medium	•	Temperature resistance short	80 °C
				term duration	

Adhesion to Values

•	ABS (initial)	14 N/cm	•	PET (after 14 days)	17 N/cm
•	ABS (after 14 days)	17 N/cm	•	PP (initial)	1.8 N/cm
•	Aluminium (initial)	13 N/cm	•	PP (after 14 days)	3.3 N/cm
•	Aluminium (after 14 days)	17 N/cm	•	PS (initial)	10.5 N/cm
•	PC (initial)	9 N/cm	•	PS (after 14 days)	17 N/cm
•	PC (after 14 days)	17 N/cm	•	PVC (initial)	14.5 N/cm
•	PE (initial)	1.7 N/cm	•	PVC (after 14 days)	17 N/cm
•	PE (after 14 days)	3 N/cm	•	Steel (initial)	13 N/cm
•	PET (initial)	12.5 N/cm	•	Steel (after 14 days)	17 N/cm

Additional Information

Liner variants:

PV0 brown glassine paper (71 $\mu m)$ PV14 white PE-coated paper (122 $\mu m)$

PV10 red filmic liner (120 µm)

Peel Adhesion:

- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC

Disclaimer

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