



tesa[®] 62936

Product Information



Double-sided PE foam mounting tape

Product Description

tesa[®] 62936 is a double-sided PE-foam tape for constructive mounting applications. It consists of a highly conformable PE-foam backing with a tackified acrylic adhesive.

Product benefits:

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- UV, water and ageing resistant
- Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorption

Product Features

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorption

Application Fields

- Interior wall cladding panels
- Bumper rails on commercial freezers
- Injection moulded plastic parts
- Mirrors and coloured glass panels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|-------------------|-------------------|-------------|
| • Backing material | PE foam | • Total thickness | 1600 µm |
| • Type of adhesive | tackified acrylic | • Colour | black/white |



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Properties/Performance Values

• Elongation at break	175 %	• Static shear resistance at 23°C	good, medium
• Tensile strength	9 N/cm	• Static shear resistance at 40°C	good, medium
• Ageing resistance (UV)	good	• Tack	good, medium
• Chemical resistance	good	• Temperature resistance long term duration	80 °C
• Humidity resistance	very good	• Temperature resistance short term duration	80 °C
• Softener resistance	good, medium		

Adhesion to Values

• ABS (initial)	17 N/cm	• PET (after 14 days)	19 N/cm
• ABS (after 14 days)	19 N/cm	• PP (initial)	3 N/cm
• Aluminium (initial)	15 N/cm	• PP (after 14 days)	7 N/cm
• Aluminium (after 14 days)	19 N/cm	• PS (initial)	19 N/cm
• PC (initial)	19 N/cm	• PS (after 14 days)	19 N/cm
• PC (after 14 days)	19 N/cm	• PVC (initial)	19 N/cm
• PE (initial)	2 N/cm	• PVC (after 14 days)	19 N/cm
• PE (after 14 days)	3 N/cm	• Steel (initial)	16 N/cm
• PET (initial)	15 N/cm	• Steel (after 14 days)	19 N/cm

Additional Information

Liner variants:

PV0 brown glassine paper (71 µm)

PV14 white PE-coated paper (120 µm)

PV10 red filmic liner (120 µm)

tesa® 62936 has been tested by TÜV Rheinland, Germany. The test confirms the longterm adhesion performance after IEC 61215 / 61646 climate tests and a 85°C temperature resistance. (TÜV report number 21209595).

Peel Adhesion:

- immediate: foam splitting on PC, PS, PVC

- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC



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