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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name** **tesa 60150**

· **1.2 Relevant identified uses of the substance or mixture and uses advised against** No further relevant information available.

· **Application of the substance / the mixture**
Coating material
Priming
Intermediate

· **1.3 Manufacturer/Supplier:**
tesa SE
Hugo-Kirchberg-Strasse 1
D-22848 Norderstedt
Tel.: +49-40-88899-101
Germany

· **Informing department:** tesa SE, Corporate Regulatory Affairs
SDS@tesa.com, Tel.: +49-40-88899-6954

· **1.4 Emergency telephone number:**
Poisons Information Centre in Germany:
Poison Information Centre North
Centre of Pharmacology and Toxicology of University Goettingen
Robert-Koch Strasse 40, D-37075 Goettingen
Telephone: +49 551 38 31 80
Emergency telephone: +49 551 19240 (24 hours available)

Poisons Information Centres in Europe:
see WHO website:
http://www.who.int/ipcs/poisons/centre/directory/euro/en/

UNITED KINGDOM:
The UK National Poisons Emergency number is 0870 600 6266
London:
Emergency 24 hour telephone: +44 (0)20 7188 0100
Guy's & St Thomas' Poisons Unit
Medical Toxicology Information Services
Mary Sheridan House, Guy's Hospital, Great Maze Pond, London SE1 9RT

Reception Headquarters
tesa SE, Hugo-Kirchberg-Str. 1, 22848 Norderstedt, Germany
Phone: +49 40 88899 2667 (Mon.-Thurs. 07:00-18:00h, Fr. 07:00-15:00h)

*
SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.


health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.

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environment

Aquatic Acute 1 H400 Very toxic to aquatic life.
Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H336 May cause drowsiness or dizziness.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008** The product is classified and labelled according to the GB CLP regulation.
· **Hazard pictograms**


GHS02 GHS07 GHS08 GHS09

· **Signal word** Danger

· **Hazard-determining components of labelling:**
cyclohexane
ethylbenzene
Naphtha (petroleum), hydrotreated light (Note P)

· **Hazard statements**
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H304 May be fatal if swallowed and enters airways.
H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:** EUH208 Contains reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700). May produce an allergic reaction.

· **2.3 Other hazards** The product does not contain any elutable organically bound halogen compounds that can lead to an increase in the AOX value in the context of waste water analysis.

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· **Results of PBT and vPvB assessment**
· **PBT:** Not classified
· **vPvB:** Not classified

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SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Solvent mixture with additives.
Adhesion Promoter

· **Characterisation equipment, container:** None

· **Dangerous components:**

CAS: 110-82-7 EINECS: 203-806-2 Reg.nr.: 01-2119463273-41-XXXX	cyclohexane Flam. Liq. 2, H225 Asp. Tox. 1, H304 Aquatic Acute 1, H400; Aquatic Chronic 1, H410 Skin Irrit. 2, H315; STOT SE 3, H336	<50%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32-XXXX	xylene, mixed isomers, pure Flam. Liq. 3, H226 Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315	<25%
CAS: 67-63-0 EINECS: 200-661-7 Reg.nr.: 01-2119457558-25-XXXX	propan-2-ol Flam. Liq. 2, H225 Eye Irrit. 2, H319; STOT SE 3, H336	<25%
CAS: 67-64-1 EINECS: 200-662-2 Reg.nr.: 01-2119471330-49-XXXX	acetone Flam. Liq. 2, H225 Eye Irrit. 2, H319; STOT SE 3, H336 EUH066	<10%
CAS: 100-41-4 EINECS: 202-849-4 Reg.nr.: 01-2119489370-35-xxxx	ethylbenzene Flam. Liq. 2, H225 STOT RE 2, H373; Asp. Tox. 1, H304 Acute Tox. 4, H332	<10%
CAS: 64742-49-0 Reg.nr.: 01-2119486291-36-XXXX	Naphtha (petroleum), hydrotreated light (Note P) Flam. Liq. 2, H225 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 Skin Irrit. 2, H315; STOT SE 3, H336	<10%
CAS: 141-78-6 EINECS: 205-500-4 Reg.nr.: 01-2119475103-46-XXXX	ethyl acetate Flam. Liq. 2, H225 Eye Irrit. 2, H319; STOT SE 3, H336 EUH066	<2.5%
CAS: 25068-38-6 NLP: 500-033-5 Reg.nr.: 01-2119456619-26-xxxx	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 EUH205 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 %	<1%

· **Regulation (EC) No 648/2004 on detergents / Labelling for contents** not applicable
· **Additional information** The wording of the listed hazard statements can be found in section 16.

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SECTION 4: First aid measures

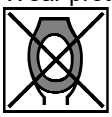
· **4.1 Description of first aid measures**
· **General information** Instantly remove any clothing soiled by the product.
· **After inhalation** In case of unconsciousness bring patient into stable side position for transport.
· **After skin contact** Instantly wash with water and soap and rinse thoroughly.
· **After eye contact** Rinse opened eye for several minutes under running water. Consult a doctor if symptoms persist.
· **After swallowing** Consult a doctor if symptoms persist
· **4.2 Most important symptoms and effects, both acute and delayed** May cause drowsiness / dizziness.
· **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

*
SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents** CO_2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol-resistant foam.
· **For safety reasons unsuitable extinguishing agents** Water with a full water jet.
· **5.2 Special hazards arising from the substance or mixture** In the event of a fire, may be released:
Nitrogen oxides (NOx)
Carbon monoxide (CO)
Carbon dioxide (CO_2)
Under certain fire conditions, traces of other toxic substances cannot be excluded.
· **5.3 Advice for firefighters**
· **Protective equipment:** Put on breathing apparatus.
Do not inhale explosion gases or combustion gases.

*
SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away.
· **6.2 Environmental precautions:**



Do not allow to enter drains or water courses.

Prevent material from reaching sewage system, holes and cellars.
Inform resposible authorities in case of spilling into water or sewage system.
· **6.3 Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose of contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **6.4 Reference to other sections** See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.

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SECTION 7: Handling and storage

· **7.1 Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.
Handle only outside or in explosion protected rooms.
Fumes can combine with air to form an explosive mixture.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage**
· **Requirements to be met by storerooms and containers:** Store in cool location.
· **Information about storage in one common storage facility:** void
void
· **Further information about storage conditions:** Keep container tightly sealed.
Store in cool, dry conditions in well sealed containers.
Store only outside or in explosion proof rooms.
Storing flammable liquids the Nationonal regulations have to be fulfilled!
· **7.3 Specific end use(s)** No further relevant information available.

*
SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Components with critical values that require monitoring at the workplace:**	
110-82-7 cyclohexane	
WEL	Short-term value: 1050 mg/m³, 300 ppm Long-term value: 350 mg/m³, 100 ppm
1330-20-7 xylene, mixed isomers, pure	
WEL	Short-term value: 441 mg/m³, 100 ppm Long-term value: 220 mg/m³, 50 ppm Sk; BMGV
67-63-0 propan-2-ol	
WEL	Short-term value: 1250 mg/m³, 500 ppm Long-term value: 999 mg/m³, 400 ppm
67-64-1 acetone	
WEL	Short-term value: 3620 mg/m³, 1500 ppm Long-term value: 1210 mg/m³, 500 ppm
100-41-4 ethylbenzene	
WEL	Short-term value: 552 mg/m³, 125 ppm Long-term value: 441 mg/m³, 100 ppm Sk
141-78-6 ethyl acetate	
WEL	Short-term value: 1468 mg/m³, 400 ppm Long-term value: 734 mg/m³, 200 ppm

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· **Ingredients with biological limit values:**

1330-20-7 xylene, mixed isomers, pure

BMGV	650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid

· **Additional information:** The lists that were valid during the compilation were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see item 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures**
The usual precautionary measures should be adhered to in handling the chemicals.
Keep away from foodstuffs, beverages and food.
Instantly remove any contaminated garments.
Wash hands before breaks and at the end of the work.
Avoid contact with the eyes and skin.

· **Breathing equipment:** In case of prolonged exposure or insufficient ventilation at the exposure site:

Use gas-filtering equipment with half-face or full-face masks or blower fans with ventilated bonnets.
Use filters for solvents (high and low boilers) with colour code brown (protection level A, protection class 2 or protection level AX).
Filter loading depends on the maximum pollutant concentration and emitted pollutant quantity.
AX filters may only be used in the condition in which they were delivered (fresh from the factory). Reuse is absolutely prohibited.
The maximum wearing time of the respirator must be determined by the safety expert and the company doctor according to the activities and loads.

In case of short-term exposure or in well-ventilated work areas (e.g. processing under an effective object exhaust system or with >4-fold air exchange in the room):
In case of short term exposure use respiratory protection. In case of intensive or longer exposure use respiratory protection equipment independent from ambient air.

· **Hand protection** The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves** Butyl rubber, BR
Use solvent-resistant gloves.
Suitability and resistance of a glove depend on the conditions of use, such as frequency and duration of contact, chemical resistance of the glove material, thickness and fit of the gloves. As a general rule, the glove manufacturer should be consulted for the necessary information. Contaminated or damaged gloves should be replaced immediately.

· **Penetration time of glove material** Butyl rubber (layer thickness min. 0.3 mm) max. 15 minutes
The exact breakthrough time must be obtained from the protective glove manufacturer and must be observed.

· **As protection from splashes gloves made of the following materials are suitable:** Fluorocarbon rubber (Viton)

· **Not suitable are gloves made of the following materials:**
Nitrile rubber, NBR
Natural rubber, NR
Neoprene gloves

· **Eye/face protection** Safety glasses recommended during refilling.

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· **Body protection:** Work clothes (closed, long-sleeved)

*
SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**	
· **General Information**	
· **Physical state**	liquid
· **Colour:**	According to product specification
· **Smell:**	Characteristic
· **Odour threshold:**	Not determined.
· **Melting point/freezing point:**	Not determined
· **Boiling point or initial boiling point and boiling range**	55 °C
· **Flammability**	Highly flammable.
· **Lower and upper explosion limit**	
· **Lower:**	1.1 Vol %
· **Upper:**	12 Vol %
· **Flash point:**	-18 °C
· **Auto-ignition temperature:**	260 °C
· **Decomposition temperature:**	Not determined.
· **pH**	Not determined.
· **Viscosity:**	
· **Kinematic viscosity**	Not determined.
· **dynamic:**	Not determined.
· **Solubility**	
· **Water:**	Partly miscible
· **Partition coefficient n-octanol/water (log value)**	Not determined.
· **Steam pressure at 20 °C:**	104 hPa
· **Density and/or relative density**	
· **Density**	Not determined
· **Relative density**	Not determined.
· **Vapour density**	Not determined.
· **9.2 Other information**	
· **Appearance:**	
· **Form:**	Liquid
· **Important information on protection of health and environment, and on safety.**	
· **Self-inflammability:**	Product is not selfigniting.
· **Explosive properties:**	Product is not explosive. However, formation of explosive air/ steam mixtures is possible.
· **Solvent content:**	
· **Organic solvents:**	93.2 %
· **Solids content:**	6.8 %
· **Change in condition**	
· **Evaporation rate**	Not determined.
· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Highly flammable liquid and vapour.
· **Flammable solids**	Void

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· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

*
SECTION 10: Stability and reactivity

· **10.1 Reactivity**	No further relevant information available.
· **10.2 Chemical stability**	
· **Thermal decomposition / conditions to be avoided:**	No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions**	No dangerous reactions known
· **10.4 Conditions to avoid**	No further relevant information available.
· **10.5 Incompatible materials:**	No further relevant information available.
· **10.6 Hazardous decomposition products:**	No dangerous decomposition products known

*
SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimates)

Dermal	LD50	4,967 mg/kg
Inhalative	LC50/ 4 h	234 mg/l

· **Skin corrosion/irritation**	Causes skin irritation.
· **Serious eye damage/irritation**	Causes serious eye irritation.
· **STOT-single exposure**	May cause drowsiness or dizziness.
· **Aspiration hazard**	May be fatal if swallowed and enters airways.
· **11.2 Information on other hazards**	

· **Endocrine disrupting properties**
None of the ingredients is listed.

*
SECTION 12: Ecological information

· **12.1 Toxicity**	
· **Aquatic toxicity:**	No further relevant information available.
· **12.2 Persistence and degradability**	No further relevant information available.
· **12.3 Bioaccumulative potential**	No further relevant information available.
· **12.4 Mobility in soil**	No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**	
· **PBT:**	Not applicable.

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· **vPvB:** Not applicable.
· **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Remark:** Very toxic for fish
· **Additional ecological information:**
· **According to recipe contains the following heavy metals and compounds according to EC guideline NO. 76/464 EC:** Free of heavy metals (Pb, Cd, Hg, Cr6+)
Free of polybrominated biphenyls (PBBs) and polybrominated diphenyl ethers (PBDEs) in accordance with the RoHS Directive.
· **General notes:** Also poisonous for fish and plankton in water bodies.
Very toxic for aquatic organisms
Water hazard class 2 (Self-assessment): hazardous for water.
Prevent product from reaching ground water, water bodies or sewage systems.
Danger to drinking water even if small quantities leak into soil.

*
SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Must be specially treated under adherence to official regulations.

· **Additional information about the European waste catalogue:** Disposal should be carried out in compliance with the legal regulations after consultation with the competent local authority and the disposal company in a suitable facility approved for this purpose. According to EU Directive 2000/532/EC in conjunction with Directive 75/442/EEC, the assignment of a waste code number must be carried out on a sector-specific basis and in consultation with the regional disposal company.
· **Uncleaned packagings:** Uncleaned packaging must be disposed of in consultation with the regional waste disposal company.
Void
· **Recommendation:** Disposal according to official regulations.

*
SECTION 14: Transport information

· **14.1 UN number or ID number**
· **ADR, IMDG, IATA** UN1866

· **14.2 UN proper shipping name**
· **ADR** RESIN SOLUTION, ENVIRONMENTALLY HAZARDOUS, (vapour pressure at 50°C not more than 110 kPa)
· **IMDG** RESIN SOLUTION, MARINE POLLUTANT
· **IATA** RESIN SOLUTION

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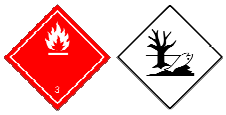
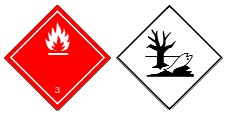
· **14.3 Transport hazard class(es)**

· **ADR**



· **Class**	3 (F1) Flammable liquids.
· **Label**	3

· **IMDG**



· **Class**	3 Flammable liquids.
· **Label**	3

· **IATA**

· **Class**	3 Flammable liquids.
· **Label**	3

· **14.4 Packing group**	
· **ADR, IMDG, IATA**	II
· **14.5 Environmental hazards:**	Product contains environmentally hazardous substances: cyclohexane
· **Marine pollutant:**	Yes Symbol (fish and tree)
· **Special marking (ADR):**	Symbol (fish and tree)
· **14.6 Special precautions for user**	Warning: Flammable liquids.
· **Page:**	33
· **EMS Number:**	F-E,S-E
· **Stowage Category**	B
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· **Transport category**	2
· **Tunnel restriction code**	D/E
· **IMDG**	
· **Limited quantities (LQ)**	5L

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· **Excepted quantities (EQ)**	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· **UN "Model Regulation":**	UN 1866 RESIN SOLUTION (VAPOUR PRESSURE AT 50°C NOT MORE THAN 110 KPA), 3, II, ENVIRONMENTALLY HAZARDOUS

*
SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **Seveso category** E1 Hazardous to the Aquatic Environment
P5c FLAMMABLE LIQUIDS

· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t

· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t

· **National regulations** avoids

· **Information about limitation of use:** Employment restrictions concerning young persons must be observed.

· **Decree to be applied in case of technical fault:** Critical quantity values according to the regulations on accidents should be adhered to.

· **Technical instructions (air):**

Class	Share in %
III	2.6
NK	90.6

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

*
SECTION 16: Other information

This data is based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapour.
H226 Flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H336 May cause drowsiness or dizziness.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
EUH066 Repeated exposure may cause skin dryness or cracking.
EUH205 Contains epoxy constituents. May produce an allergic reaction.

· **Department issuing data specification sheet:** tesa SE, Corporate Regulatory Affairs

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· **Contact:** tesa SE, Corporate Regulatory Affairs, Email: SDS@tesa.com, Tel.: +4940-88899-0

· **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Asp. Tox. 1: Aspiration hazard – Category 1
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

· *** Data compared to the previous version altered.**