Knowhow

Processing instructions for dry glazing of wood and wood-aluminum windows



Please note:

Work surface

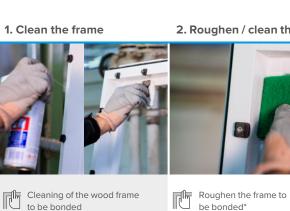
- The workplace should be as clean and dust-free as possible
- Materials (incl. adhesive tape) should correspond to the ambient temperature (not <15°C)

Surfaces

· We recommend testing the suitability of the tape on painted or primed surfaces before hand

Workplace

The bonding of the wood/woodaluminum window can be installed both horizontally and upright



- Cleaning of the wood frame to be bonded
- tesa® 60040 industrial cleaner or isopropanol, lint-free clean cloth
- Clean until there is no visible residue on the cloth.
- · Change the cloth at regular intervals. · Clean in one direction only
- and avoid back and forth movements.

Abrasive fleece (e.g. Mirlon abra-

sive fleece with at least 150 grit)

· When roughening the surfa-

· Clean up the dust from sand-

After roughening, the surface has

to be cleaned again (see point 1)

No roughening of the raw wood surfaces

removed completely.

ing.

ces, the coating must not be

2. Roughen / clean the frame 3. Prime the frame

bonded

agent)*

sponge

k∉ tesa® 60153 Adhesion

before bonding.

application.

beforehand

Pre-treatment of the frame to be

Promoter Fast Cure (bonding

Application aid: melamine resin

· Avoid direct skin contact with

Flash-off time of 30 sec – 5 min.

· UV light can be used to check

· After the flash-off time, the adhesive tape should be applied as soon as possible. · Observe the safety instructions on the on the packaging. We recommend testing the suitability

of the bonding agent on the surface

bonding agent and use gloves

4. Apply adhesive tape

5. Clean the glass





tesa® ACXplus 707x High Resistance Application aid: tesa® 6040 PV21 Lamination Tool

Elle

· Wrinkle-free and bubble-free bonding of the surface.



M Cleaning of the glass to be bonded

tesa® 60040 industrial cleaner Ellø or isopropanol, lint-free clean cloth

- · Clean until there is no visible residue on the cloth.
- · Change the cloth at regular intervals.

· Clean in one direction only and avoid back and forth movements.



Knowhow



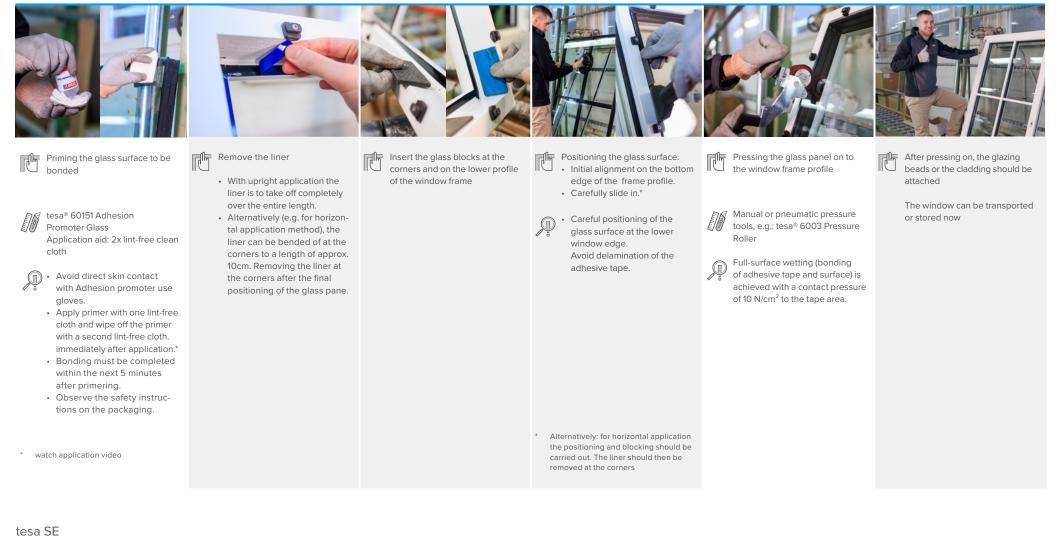
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6. Prime the glass

7. Positioning

8. Applying pressure

9. Storing / Transportation



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R Activity

Materials, auxiliary materials

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