



tesa® 60402

Product Information



tesa® 60402

Hard grade PVC closed cell double sided foam tape 1.6mm thick (black). Ideal for use in the glazing market

Product Description

tesa 60402 is a 1.6mm hard grade closed cell PVC foam tape with an acrylic adhesive on both sides. The closed cell foam can create a waterproof barrier when compressed, while still being flexible enough to seal uneven surfaces. The higher density foam has a greater resistance to water penetration than tesa 602 Series foam tapes, making it the ideal choice for sealing applications in the glazing market. The product is silicone compatible, and available in customised die cuts.

tesa 604 Series is resistant to fungi, oxidation, UV and ozone. It also complies with A.A.M.A.**810-85 type 1 and AS 2047 standards.

Note: 604 Series is a glazing tape and is not suitable for bonding or mounting applications.

Product Features

- The closed cell foam can create a waterproof barrier when compressed, while still being flexible enough to seal uneven surfaces.
- The higher density foam has a greater resistance to water penetration than tesa 602 Series foam tapes, making it the ideal choice for sealing applications in the glazing market.
- tesa 604 Series is resistant to fungi, oxidation, UV and ozone.
- It complies with A.A.M.A.**810-85 type 1 and AS 2047 standards.
- The product is silicone compatible, and available in customised die cuts.

Application Fields

tesa 604 Series foam tape is an approved primary glazing seal for domestic and commercial glazing systems.

Application ideas:

* Primary seal between the glass and metal frame in commercial and domestic windows and window walls

* Dampening vibrations between the metal frame and cladding in the transport industry

For latest information on this product please visit <http://l.tesa.com/?ip=60402>



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Product Information

Application Fields

* Die-cut corner seal in domestic and commercial windows.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|----------|-------------------|---------|
| • Backing | PVC foam | • Total thickness | 1600 µm |
| • Type of adhesive | acrylic | • Color | black |
| • Type of liner | paper | | |

Properties/Performance Values

- | | | | |
|-----------------------|-------|------------------------------------|-------|
| • Elongation at break | 160 % | • Temperature resistance long term | 90 °C |
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Additional Information

Disclaimer

tesa[®] products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa[®] product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



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