

tesa® 6930 Laser-Label

Product Information

Laser markable and self-adhesive

Product Description

tesa® 6930 is a double layer, brittle acrylic film. Marking and cutting are achieved by laser in one step, which makes it possible to realize any desirable label variation and format using only one material. The backing is highly resistant against chemicals, abrasion, temperature and ageing. The adhesive system consists of a resin modified acrylic suitable even for low energy surfaces.

This high performance product is used as a tamper evident identification label over the entire lifetime of a product and also as a data carrier system for intelligent in-process steering.

Available in: black (glossy, matte), silver (glossy, matte), white (glossy)

Product Features

- Marked irreversible by laser with excellent long-term legibility
- Reliably withstand stresses over the long-term covering a wide range of applications
- Manipulation leaves visible trace (damage on information and label)
- Not removeable without destruction of the label to prevent re-using
- · Just-in-time production replaces a multitude of pre-made labels and reduces storage needs
- Available in different colors

Application Fields

- High contrast and excellent marking precision
- Very resistant to heat, abrasion and chemicals
- Tamper Evident: Manipulation leaves visible trace
- Not removeable without destruction of the label
- Flexible formatting and label design: marking and cutting by the laser
- Efficient: Replaces a multitude of pre-made labels
- Just-in-time production reduces storage needs

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- Backing
- Type of adhesive
- Type of liner

- Acrylic acrylic coated paper
- Adhesive weightThickness of tape

25 g/m² 110 μm

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Product Assortment

Available colors
silver, black, black
matt, white

Properties/Performance Values

•	Ageing resistance (UV)	very good
•	Chemical Resistance	very good
•	Frost resistance	-40 °C
•	Humidity resistance	very good
•	Shelf life time	12 months

	Suitable laser	CO2, Nd:YAG, Yb:YAG
	Tamper evidence	yes
•	Temperature resistance long	120 °C
	term	
	Temperature resistance short	250 °C
	term	

Adhesion to Values

Steel
1.8 N/cm

Storage Conditions

Storage Conditions 23°C, 50% RH, stored in original box

Additional Information

Standard Dimensions: Width: 100mm and 120mm. Length: 300m

Assortment and Technical Data:

6930 PV3 black/ white glossy: Adhesive 25g/m², Thickness 100μm without Liner. Color code: 04 6930 PV3 black/ white matte: Adhesive 25g/m², Thickness 100μm without Liner. Color code: 28 6930 PV3 silver/ black glossy: Adhesive 25g/m², Thickness 110μm without Liner. Color code: 35 6930 PV3 silver/ black matte: Adhesive 25g/m², Thickness 110μm without Liner. Color code: 34 6930 PV8 white/ black glossy: Adhesive 25g/m², Thickness 118μm without Liner. Color code: 08

Special variant:

6930 PV6 black/ white glossy: Adhesive 35g/m², Thickness 145μm without Liner. Color code: 04 Width: 100mm and 120mm. Length: 200m In certain cases additional thickness proves beneficial in handling.

Optional: 6930 PV6 with UV-Footprint adhesive (AF48):

tesa® 6930 PV6 AF48 is equipped with a special acrylic adhesive system containing fluorescence, which penetrates into the substrate leaving an UV-detectable trace ("UV-Footprint"). This special variant is available upon request as PV6 version only (black/ white glossy, Adhesive 35g/m², Thickness 145µm without Liner. Color code: 04).

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