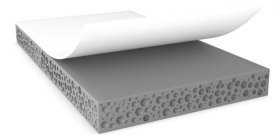




77204 Base Line

Product Information

tesa® ACX^{plus} acrylic foam tape



Product Description

tesa® ACX^{plus} 77204 is a single layer acrylic foam tape designed for automotive attachment parts. Its viscoelastic acrylic foam core achieves reliable and high bonding performance on a variety of substrates and can withstand changing environmental conditions throughout the lifetime of a vehicle.

Features:

- # Viscoelastic acrylic foam core compensates stress caused by different thermal elongation of bonded parts
- # Good dynamic and static shear resistance over a wide temperature range
- # High UV resistance
- # Good converting properties

Product Features

- Viscoelastic acrylic foam core compensates stress caused by different thermal elongation of bonded parts
- Good dynamic and static shear resistance over a wide temperature range
- PFAS / PFOS free Product
- High UV resistance
- Good converting properties

Application Fields

Permanent exterior mounting

- # Emblems
- # Antennas
- # Window Seal



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Product Information

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|----------------|-------------------|--------|
| • Backing | foamed acrylic | • Total thickness | 400 µm |
| • Type of adhesive | pure acrylic | • Color | grey |
| • Type of liner | PE | | |

Properties/Performance Values

- | | | | |
|--------------------------|-----------|---------------------|--------------|
| • Ageing resistance (UV) | very good | • Temperature range | -40 to 80 °C |
| • Humidity resistance | good | | |

Adhesion to Values

- | | | | |
|----------------------|---------|------------------------|---------|
| • ABS (after 3 days) | 10 N/cm | • Steel (after 3 days) | 22 N/cm |
|----------------------|---------|------------------------|---------|

Additional Information

PV04 = White siliconized PE coated Paper liner

Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=77204>