



tesa® 68785

Product Information

80µm d/s black filmic tape with different adhesion levels

Product Description

tesa® 68785 is a black, double-sided self-adhesive tape consisting of a black PET backing and a tackified acrylic adhesive. The coating weight of the open side is higher than the coating weight of the covered side.

tesa® 68785 features:

- Thickness: 80µm
- High adhesion level on the open side, low adhesion level on the covered side
- Excellent resistance to demanding environmental conditions
- Very good handling performance in converting processes

Application Fields

- Mounting of two different substrates, where one is easy and the other difficult to adhere to
- Mounting of speaker mesh and metal housing
- Mounting of metal or plastic badges and signs

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|-------------------|-------------------|-------------------|
| • Backing | PET film | • Total thickness | 80 µm |
| • Type of adhesive | tackified acrylic | • Color | 3.1 mils
black |

Properties/Performance Values

- | | | | |
|--------------------------|------------------------|-------------------------------------|------------------|
| • Elongation at break | 50 % | • Static shear resistance at 23°C | medium |
| • Tensile strength | 20 N/cm
11.4 lbs/in | • Tack | good |
| • Ageing resistance (UV) | very good | • Temperature resistance long term | 100 °C
212 °F |
| • Humidity resistance | very good | • Temperature resistance short term | 200 °C
392 °F |



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Adhesion to Values

• ABS (initial)	7.4 N/cm 67.6 oz/in	• PE (covered side, after 14 days)	3.5 N/cm 32 oz/in
• ABS (after 14 days)	9.2 N/cm 84.1 oz/in	• PE (covered side, initial)	3.4 N/cm 31.1 oz/in
• ABS (covered side, after 14 days)	6.9 N/cm 63 oz/in	• PET (initial)	7.2 N/cm 65.8 oz/in
• ABS (covered side, initial)	5.6 N/cm 51.2 oz/in	• PET (after 14 days)	7.8 N/cm 71.3 oz/in
• PC (initial)	9.1 N/cm 83.1 oz/in	• PET (covered side, after 14 days)	5.7 N/cm 52.1 oz/in
• PC (after 14 days)	11 N/cm 100.5 oz/in	• PET (covered side, initial)	5.2 N/cm 47.5 oz/in
• PC (covered side, after 14 days)	8.8 N/cm 80.4 oz/in	• Steel (initial)	9.5 N/cm 86.8 oz/in
• PC (covered side, initial)	7.2 N/cm 65.8 oz/in	• Steel (after 14 days)	10.8 N/cm 98.7 oz/in
• PE (initial)	4.2 N/cm 38.4 oz/in	• Steel (covered side, after 14 days)	8 N/cm 73.1 oz/in
• PE (after 14 days)	5.8 N/cm 53 oz/in	• Steel (covered side, initial)	6.6 N/cm 60.3 oz/in

Additional Information

Liner variants:

PV40 white/red logo glassine paper (71µm; 82g/m²)

PV43 white/blue logo PE-coated paper (122µm, 120g/m²)

Disclaimer

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