

7805 Black Line





500 μ m/19.7 mils double-sided acrylic foam tape for applications in automotive

Product Description

tesa® ACX^{plus} 7805 is a deep black acrylic foam tape for exterior attachment part mounting.

Its outstanding cold shock resistance is based on a modified acrylic foam core, which assures a reliable bond even at extreme low temperatures. Being viscoelastic, tesa® ACX^{plus} 7805 optimally absorbs and dissipates dynamic and static loads. This exceptional capability enables tesa® ACX^{plus} 7805 to compensate for extreme physical stress caused by different thermal elongation of bonded parts in rapidly changing temperatures.

Product Features

- Viscoelastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Excellent cold shock performance
- Deep black color for enhanced appearance and high design flexibility
- Closed cell acrylic foam core for reliable sealing to prevent water penetration
- High humidity and UV resistance
- Superior push out resistance also at high temperatures
- PFAS / PFOS free Product
- Closed cell acrylic foam core

Application Fields

Permanent exterior mounting of

- Emblems
- Window laces
- Antennas
- Pillar appliques
- Decorative trims

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	foamed acrylic	٠	Total thickness	500 µm
•	Type of adhesive	modified acrylic			19.7 mils
•	Type of liner	PE/PP protection film	•	Color	deep black



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Product Information

Properties/Performance Values

Elongation at breakAgeing resistance (UV)	1400 % very good	Humidity resistance	very good
Adhesion to ValuesABS (after 3 days)	18 N/cm 164.5 oz/in	• Steel (after 3 days)	21 N/cm 191.9 oz/in

Additional Information

PV 25 = White siliconized PE-coated paper liner.

PV 29 = Blue heat sealable and adhesive tabable film liner.

Adhesion data are based on PV25 liner.

Disclaimer

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