



Product Information



Double-sided PE-foam mounting tape

Product Description

tesa[®] 62934 is a double-sided PE-foam tape for constructive mounting applications. It consists of a highly conformable PE-foam backing and a tackified acrylic adhesive.

Product benefits:

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- UV, water and ageing resistant
- Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

Product Features

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- · Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

Application Fields

- Decorative aluminium cover screens on brown goods
- Doorhandles in kitchen furniture
- Moulded plastic parts
- Mirrors and coloured glass panels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- Backing materialType of adhesive
- PE foam tackified acrylic

Total thicknessColour

800 µm black/white





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Properties/Performance Values

 Elongation at break Tensile strength Ageing resistance (UV) Humidity resistance Softener resistance 	250 % 8 N/cm good very good medium	 Static shear resistance at 23°C Static shear resistance at 40°C Tack Temperature resistance long term duration Temperature resistance short term duration 	good good good 80 °C 80 °C
Adhesion to Values			
 ABS (initial) ABS (after 14 days) Aluminium (initial) Aluminium (after 14 days) PC (initial) PC (after 14 days) PE (initial) PE (after 14 days) PET (initial) 	17 N/cm 17 N/cm 17 N/cm 17 N/cm 15 N/cm 17 N/cm 2.7 N/cm 2.8 N/cm 12.5 N/cm	 PET (after 14 days) PP (initial) PP (after 14 days) PS (initial) PS (after 14 days) PVC (initial) PVC (after 14 days) Steel (initial) Steel (after 14 days) 	17 N/cm 2.8 N/cm 5.5 N/cm 15 N/cm 17 N/cm 17 N/cm 17 N/cm 17 N/cm 17 N/cm

Additional Information

Liner variants: PV0 brown glassine paper (71 μ m) PV14 white PE-coated paper (120 μ m) PV10 red filmic liner (120 μ m)

tesa® 62934 has been tested by TÜV Rheinland, Germany. The test confirms the longterm adhesion performance after IEC 61215 / 61646 climate tests and a 85°C temperature resistance. (TÜV report number 21209595).

Peel Adhesion:

- immediate: foam splitting on Steel, Aluminium, ABS

- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC





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Disclaimer

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