



**Product Information** 



Double-sided PE-foam mounting tape

### **Product Description**

tesa<sup>®</sup> 62934 is a double-sided PE-foam tape for constructive mounting applications. It consists of a highly conformable PE-foam backing and a tackified acrylic adhesive.

Product benefits:

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- UV, water and ageing resistant
- Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

### **Product Features**

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- · Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

## **Application Fields**

- Decorative aluminium cover screens on brown goods
- Doorhandles in kitchen furniture
- Moulded plastic parts
- Mirrors and coloured glass panels

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

## Product Construction

- Backing materialType of adhesive
- PE foam tackified acrylic

Total thicknessColour

800 µm black/white





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### **Properties/Performance Values**

<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	250 % 8 N/cm good very good medium	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term duration</li> <li>Temperature resistance short term duration</li> </ul>	good good good 80 °C 80 °C
Adhesion to Values			
<ul> <li>ABS (initial)</li> <li>ABS (after 14 days)</li> <li>Aluminium (initial)</li> <li>Aluminium (after 14 days)</li> <li>PC (initial)</li> <li>PC (after 14 days)</li> <li>PE (initial)</li> <li>PE (after 14 days)</li> <li>PET (initial)</li> </ul>	17 N/cm 17 N/cm 17 N/cm 17 N/cm 15 N/cm 17 N/cm 2.7 N/cm 2.8 N/cm 12.5 N/cm	<ul> <li>PET (after 14 days)</li> <li>PP (initial)</li> <li>PP (after 14 days)</li> <li>PS (initial)</li> <li>PS (after 14 days)</li> <li>PVC (initial)</li> <li>PVC (after 14 days)</li> <li>Steel (initial)</li> <li>Steel (after 14 days)</li> </ul>	17 N/cm 2.8 N/cm 5.5 N/cm 15 N/cm 17 N/cm 17 N/cm 17 N/cm 17 N/cm 17 N/cm

### **Additional Information**

Liner variants: PV0 brown glassine paper (71  $\mu$ m) PV14 white PE-coated paper (120  $\mu$ m) PV10 red filmic liner (120  $\mu$ m)

tesa® 62934 has been tested by TÜV Rheinland, Germany. The test confirms the longterm adhesion performance after IEC 61215 / 61646 climate tests and a 85°C temperature resistance. (TÜV report number 21209595).

Peel Adhesion:

- immediate: foam splitting on Steel, Aluminium, ABS

- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC





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### Disclaimer

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