



**Product Information** 



Double-sided filmic tape with high adhesion

#### **Product Description**

tesa<sup>®</sup> 4970 is a thick white double-sided self-adhesive tape consisting of a PVC-film backing and a tackified acrylic adhesive.

tesa® 4970 features:

- Excellent combination of high tack and immediate adhesion
- High coating weight for good bonding performance on rough or dusty surfaces
- Suitable for long term applications

#### **Product Features**

- High adhesion and very good bonding strength, often also on low surface energy surfaces
- Immediate functionality of the laminated bond due to excellent initial tack
- Light- and aging-resistant acrylic adhesive for long-term applications
- Very good plasticizer resistance

# **Application Fields**

- Mounting of plastic and wooden trims
- Mounting of decorative POS materials and displays
- Mounting of signs and scales

# Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

# **Product Construction**

<ul><li>Backing material</li><li>Type of adhesive</li></ul>		<ul><li>Total thickness</li><li>Colour</li></ul>	225 μm white
Properties/Performance Va	lues		
<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Chemical resistance</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	38 N/cm good good very good very good	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term duration</li> <li>Temperature resistance min.</li> <li>Temperature resistance short term duration</li> </ul>	good medium very good 60 °C -40 °C 70 °C





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#### **Adhesion to Values**

<ul> <li>ABS (initial)</li> <li>ABS (after 14 days)</li> <li>Aluminium (initial)</li> <li>Aluminium (after 14 days)</li> <li>PC (initial)</li> </ul>	13.4 N/cm 14.4 N/cm 11.5 N/cm 12.6 N/cm 16.2 N/cm	<ul> <li>PET (after 14 days)</li> <li>PP (initial)</li> <li>PP (after 14 days)</li> <li>PS (initial)</li> <li>PS (after 14 days)</li> </ul>	11.9 N/cm 9.7 N/cm 10.8 N/cm 14.7 N/cm 15.2 N/cm
<ul> <li>PC (after 14 days)</li> <li>PE (initial)</li> <li>PE (after 14 days)</li> <li>PET (initial)</li> </ul>	16.9 N/cm 8.5 N/cm 9.1 N/cm 11.5 N/cm	<ul> <li>PVC (initial)</li> <li>PVC (after 14 days)</li> <li>Steel (initial)</li> <li>Steel (after 14 days)</li> </ul>	12.4 N/cm 16.6 N/cm 13 N/cm 13.6 N/cm

#### **Additional Information**

A fingerlift version (extended liner), tesa® 7149, is also available.

# Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

