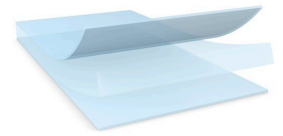




# tesa<sup>®</sup> 69904

## Optically Clear Adhesive



### Product Information

100 µm UV-curable optically clear tape for curved design

### Product Description

tesa<sup>®</sup> 69904 is a highly transparent transfer tape produced under controlled clean room conditions and designed for optically clear lamination for rigid or flexible substrates with curved designs. It is post UV curable tape which could be cured under UVA and UVV (<410nm) wavelength.

### Product Features

- High transmittance and low haze
- Excellent temperature, humidity and UV-resistance
- Low UV curing dosage
- Excellent edge bubble suppression

### Application Fields

- Optically clear lamination of curved cover designs
- Optically clear lamination of plastic cover

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

• Backing	none	• Color of liner	transparent
• Type of adhesive	acrylic	• Thickness of easy release liner	50 µm
• Type of liner	PET film	• Thickness of tape	100 µm
• Color	transparent	• Thickness of tight release liner	75 µm

### Properties/Performance Values

• Ageing resistance (UV)	very good	• Refractive index	1.48
• Haze	0.2 %	• Tack	low
• Humidity resistance	very good	• Transmittance (380 - 780nm) >	99 %

### Adhesion to Values

• Glass (initial)	12.5 N/cm	• PC (after UV curing)	12.6 N/cm
• Glass (after UV curing)	12 N/cm	• PET (initial)	8.8 N/cm
• PC (initial)	11.4 N/cm	• PET (after UV curing)	10.6 N/cm

### Additional Information

UV curing dosage suggestion

For latest information on this product please visit <http://l.tesa.com/?ip=69904>



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- Above 1000mj per sq.cm (UVA 365nm) dosage on adhesive surface

### Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=69904>