

tesa® 61645

Product Information

250µm d/s black standard PE foam tape

Product Description

tesa® 61645 is a black double-sided tape consisting of a PE-foam backing equipped with a special modified acrylic adhesive.

Product Features

- · Very good bonding strength
- Outstanding shock performance
- · Good push-out resistance
- Waterproofness
- · Good rework ability

Application Fields

- Smart Phone: Lens mounting & 2.5D/3D back cover mounting
- Tablet & Touch laptop: Lens mounting & touch panel mounting
- Battery mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PE foam	•	Color	black
•	Type of adhesive	tackified acrylic	•	Type of liner - inside	PET
•	Total thickness	250 μm			

Properties/Performance Values

•	Elongation at break	350 %	•	Humidity resistance	good
•	Tensile strength	16 N/cm	•	Static shear resistance at 23°C	good
•	Ageing resistance (UV)	good	•	Static shear resistance at 40°C	good

Adhesion to Values

13.5 N/cm
13 N/cm
14.5 N/cm
10.5 N/cm
12.5 N/cm
10.5



tesa® 61645

Product Information

Additional Information

Liner: PV50 transparent PET-film (50µm)

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

