



tesa® 51865 Next Gen - Team 4965 Differential



Product Information

165µm double sided transparent PET film tape with asymmetrical product design

Product Description

tesa® 51865 Next Gen – Team 4965 Differential is a transparent, double-sided industrial mounting tape, produced with a biomass balanced adhesive and a 90% PCR PET backing which leads to a reduction in CO₂ emissions of -37%* compared to tesa® 51865. The asymmetrical double-sided tape is the differential version of tesa® 4965 Original Next Gen and its adhesive is based on a patented and protected product technology. The liner-covered side of tesa® 51865 Next Gen – Team 4965 Differential has a high coating weight for maximum flexibility and versatility for multiple surface demands. The open side has a reduced coating weight that delivers a secure bond to flat profiles laminated under controlled conditions. tesa® 51865 Next Gen – Team 4965 Differential is able to withstand numerous environmental factors such as humidity, UV light, and temperatures of up to 200°C for limited periods of time. The biomass balanced tackified acrylic adhesive offers excellent hold on various surfaces, high tack, and good shear strength.

Several products are equipped with this unique and high-performing product design. Together, these products make up Team 4965. This double-sided film tape assortment helps to easily select the most efficient tape based on customer demands, products, and processes. Explore the benefits of the full tesa® 4965 assortment here:

<https://www.tesa.com/en/industry/general-applications/mounting/team-4965-assortment>

Sustainable Aspects

- tesa® 51865 Next Gen with -37% CO₂ emissions* compared to tesa® 51865
- Biomass balanced tackified acrylic adhesive
- 90% PCR PET in the backing



For more information: <https://www.tesa.com/product-sustainability>

Product Features

- Asymmetrical product design with 100µm adhesive on liner-covered side and 60µm on open side for defined substrates
- Excellent bond to extruded trims and profiles
- Skin contact certification according to ISO 10993-5 and ISO 10993-10
- Reliable bond, often also on low surface energy surfaces
- Immediate usability right after assembly
- Low VOC – measured according to VDA 278 analysis

Application Fields

- tesa® 51865 Next Gen – Team 4965 Differential is especially designed for mounting extruded trims and profiles
- Mounting decorative trims and profiles in the furniture industry
- Bonding in roller-blind production

For latest information on this product please visit <http://l.tesa.com/?ip=51865>



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Next Gen - Team 4965 Differential

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Application Fields

- Mounting magnetic stripes

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|---|-------------------|-------------------|-------------|
| • Backing | PET film | • Total thickness | 165 µm |
| • Post-consumer recycled content of backing | 90 % | • Color | transparent |
| • Type of adhesive | tackified acrylic | | |

Properties/Performance Values

- | | | | |
|--------------------------|-----------|-------------------------------------|-----------|
| • Elongation at break | 55 % | • Static shear resistance at 23°C | very good |
| • Tensile strength | 20 N/cm | • Static shear resistance at 40°C | very good |
| • Ageing resistance (UV) | good | • Tack | good |
| • Chemical Resistance | good | • Temperature resistance long term | 100 °C |
| • Humidity resistance | very good | • Temperature resistance min. | -40 °C |
| • Softener resistance | good | • Temperature resistance short term | 200 °C |



tesa® 51865

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Adhesion to Values

• ABS (initial)	9.5 N/cm	• PET (covered side, after 14 days)	10.5 N/cm
• ABS (after 14 days)	10 N/cm	• PET (covered side, initial)	10 N/cm
• ABS (covered side, after 14 days)	13 N/cm	• PP (initial)	7 N/cm
• ABS (covered side, initial)	12 N/cm	• PP (after 14 days)	8 N/cm
• Aluminium (initial)	9 N/cm	• PP (covered side, after 14 days)	8.5 N/cm
• Aluminium (after 14 days)	9.5 N/cm	• PP (covered side, initial)	8 N/cm
• Aluminium (covered side, after 14 days)	12.5 N/cm	• PS (initial)	9 N/cm
• Aluminium (covered side, initial)	12 N/cm	• PS (after 14 days)	11 N/cm
• PC (initial)	9 N/cm	• PS (covered side, after 14 days)	13.5 N/cm
• PC (after 14 days)	12 N/cm	• PS (covered side, initial)	12 N/cm
• PC (covered side, after 14 days)	15 N/cm	• PVC (initial)	7 N/cm
• PC (covered side, initial)	13 N/cm	• PVC (after 14 days)	11 N/cm
• PE (initial)	6.5 N/cm	• PVC (covered side, after 14 days)	14 N/cm
• PE (after 14 days)	7 N/cm	• PVC (covered side, initial)	9 N/cm
• PE (covered side, after 14 days)	8 N/cm	• Steel (initial)	9.6 N/cm
• PE (covered side, initial)	7 N/cm	• Steel (after 14 days)	11.5 N/cm
• PET (initial)	9 N/cm	• Steel (covered side, after 14 days)	14.5 N/cm
• PET (after 14 days)	9.5 N/cm	• Steel (covered side, initial)	13.3 N/cm

Certificates

Sustainability Certificates

tesa® 51865 Next Gen – Team 4965 Differential contains a 90% recycled PET backing, resulting in an average of 6% post-consumer recycled content (including red MOPP liner) in the tape. This is a third-party environmental claim validated against the UL Environmental Claim Validation Procedure 2809 for recycled content. The UL Environmental Claim Validation Program falls under UL's ISO/IEC17025 accreditation.

Additional Information

Liner variants:

- PV2: brown glassine paper (78µm; 90g/m²)
- PV6: red MOPP film (80µm; 72g/m²)

For spools, it is recommended to use tesa® dispensers to achieve optimal results.

Low VOC – measured according to VDA 278 analysis, tesa® 51865 – Team 4965 Differential does not contain any single substances restricted by the drafted GB regulations (China).

*Product Carbon Footprint (PCF) reduction for the new tesa® 51865 Next Gen (2000m x 19mm spool, PV6 red MOPP liner) compared to the current tesa® 51865 (2000m x 19mm spool, PV6 red MOPP liner) calculated in 2024 with Cradle-to-Gate values, including biogenic carbon uptake. The calculation of the CO₂ footprint was conducted in 2024, following the same approach as the ISO 14067-compliant comparative PCF study for tesa® 4965 Original Next Gen, available on

For latest information on this product please visit <http://l.tesa.com/?ip=51865>



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Additional Information

tesa.com/4965-report. For detailed information on the tesa[®] 51865 Next Gen Product Carbon Footprint, please contact your local tesa sales representative.

Disclaimer

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