



tesa® 52215

Product Information



150 µm double sided translucent non woven tape for general purpose lamination applications

Product Description

tesa® 52215 is a double-sided non-woven tape equipped with a water-based acrylic adhesive. The conformable non-woven tape is especially designed for general purpose lamination applications. The water-based acrylic adhesive of tesa® 52215 is temperature resistant up to 190°C and offers very good bonding strength on various substrates, often also on low surface energy surfaces. Due to its low emission values, it is classified as ultra low VOC and particularly suited to meet interior requirements (e.g., in the automotive industry).

tesa® 52215 is available in efficient laminating lengths and widths as well as in a 100 µm version (tesa® 52210).

Product Features

- Ultra low total VOC concentration according to VDA 278 analysis
- Very good bonding strength, often also on low surface energy surfaces
- Good converting and die-cutting properties
- High initial tack and peel adhesion
- Highly conformable to follow difficult 3D shapes due to non-woven backing
- Ultra low total VOC concentration according to VDA 278 analysis

Application Fields

- tesa® 52215 is suitable for various types of lamination applications
- Lamination of insulation materials or foam for HVAC (heating, ventilation, and air conditioning) seals
- Bonding of fleece and felt substrates as well as decorative fabrics
- Laminates for NVH (noise, vibration, and harshness) and BSR (buzz, squeak, and rattle) prevention
- Mounting flooring systems

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	non-woven	• Color	translucent
• Type of adhesive	water-based acrylic	• Color of liner	brown
• Type of liner	glassine	• Thickness of liner	80 µm
• Total thickness	150 µm	• Weight of liner	90 g/m ²



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Properties/Performance Values

• Elongation at break	5 %	• Suitable for die cutting	yes
• Tensile strength	10 N/cm	• Tack	good
• Ageing resistance (UV)	very good	• Temperature resistance long term	80 °C
• Humidity resistance	good	• Temperature resistance min.	-40 °C
• Low VOC	very good	• Temperature resistance short term	190 °C
• Static shear resistance at 23°C	medium		

Adhesion to Values

• ABS (initial)	8.4 N/cm	• PET (after 14 days)	9.5 N/cm
• ABS (after 14 days)	9.4 N/cm	• PP (initial)	4.6 N/cm
• Aluminium (initial)	6.1 N/cm	• PP (after 14 days)	5.2 N/cm
• Aluminium (after 14 days)	8.1 N/cm	• PS (initial)	5.8 N/cm
• PC (initial)	8.5 N/cm	• PS (after 14 days)	10.1 N/cm
• PC (after 14 days)	9.3 N/cm	• PVC (initial)	6.2 N/cm
• PE (initial)	2 N/cm	• PVC (after 14 days)	8.6 N/cm
• PE (after 14 days)	5 N/cm	• Steel (initial)	8 N/cm
• PET (initial)	7.4 N/cm	• Steel (after 14 days)	12 N/cm

Additional Information

According to VDA278 analysis tesa[®] 52215 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

Disclaimer

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