

tesa® 62854

제품 정보

0.8 mm double-sided PE foam tape for mounting automotive exterior trims and emblems

제품 설명

tesa[®] 62854 is a double-sided adhesive tape consisting of a conformable black PE foam backing and a pure acrylic adhesive. With a thickness of 0.8 mm, it is suitable for mounting small trims and nameplates, especially those with filigree designs.

The black color allows for an almost invisible bond line.

The pure acrylic adhesive features a very good initial and high ultimate adhesion performance on MSE plastics like ABS, chromed ABS, PC, and PMMA, as well as on MSE clear coats combined with an excellent temperature resistance. The impressive cold shock performance results from the damping properties of the PE foam backing even at temperatures below -40°C.

Also available in 0.5 mm, 0.9 mm, and 1.2 mm formats.

특성

- · High ultimate adhesive strength
- · Excellent temperature resistance
- · Excellent converting properties, especially for filigree designs
- · Conformable foam backing to compensate for design tolerances or uneven surfaces
- The tape combines high cohesive strength with a comparatively low density contributing positively to a low weight design.
- Due to the high conformability, the tape ensures a good wet out and secure bonding even on uneven surfaces and compensates for design tolerances.
- The PE foam backing also provides non-sticky edges resulting in excellent converting properties, e.g. for die cutting.

Applications

tesa® 62854 is suitable for mounting a wide range of small exterior trims and parts. To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.

Example applications are:

- Emblems
- Nameplates
- · Lettering like single letters for classification of car models or engine data
- · Locator pin on windscreens

Technical Information (average values)

The values in this section should be considered representative or typical only



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and should not be used for specification purposes.

제품 구조

•	기재 소재	PE 폼	•	총두께	0.8 mm
•	점착제 종류	순수 아크릴	•	컬러	검정

속성 / 성능 값

•	연신률	350 %	•	장기간 온도저항	90 °C
•	인장강도	12 N/cm	•	정적 전단응력 (40°C)	very good
•	단기간 온도저항	100 °C	•	정적 전단응력 (70°C)	very good

점착력(수치)

•	ABS점착력 (초기)	8 N/cm	•	Steel점착력 (초기)	13 N/cm
•	ABS점착력 (14일 경과)	17 N/cm	•	Steel점착력 (14일 경과)	17 N/cm

추가정보

Liner variants:

PV0 brown glassine paper (71 μm)

PV14 white PE coated paper liner (120µm)

Peel Adhesion:

- after 14 days: foam splitting on Steel, ABS

공지사항

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